

IN THE ABSTRACT:

Please amend the abstract as follows:

--~~The invention relates to a~~ A method for producing an annular element ~~comprising~~ having an inner toothing, especially a sliding sleeve. An outlet ring element ~~(10)~~ can be arranged in an extrusion device ~~(90)~~ which ~~comprises~~ includes an annular matrix element ~~(13)~~ with an inner bore hole ~~(12)~~, a sleeve stamping device which is arranged therein and ~~comprises~~ has a first ~~(15)~~ and second ~~(17)~~ annular sleeve stamping ~~element~~ elements which can be moved in relation to each other in the inner bore hole ~~(12)~~, and an inner stamping device ~~comprising~~ having a first ~~(19)~~ and second ~~(21)~~ inner stamping ~~element~~ elements and first ~~(27")~~ and second ~~(27")~~ partial regions which are interspaced in the circumferential direction. When the inner stamping device is closed, ~~said the~~ partial regions form cavities ~~(27)~~ for producing the inner toothing. The outlet ring element ~~(10)~~ is arranged between the first and second inner stamping elements ~~(19, 21)~~ and is measured in such a way that when closing the sleeve stamping device, material from the outlet ring element ~~(10)~~ flows into the cavities ~~(27)~~ for the formation of the inner toothing. ~~The invention also relates to a device for carrying out the method.~~--